



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBWA353A04-02**  
**Job Sheet 188719**



Part No: RBWA353A04-02

Job Qty: 8 ea **12**

Part Name: Sleeve



DAS  
21  
9-89

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 2/12/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBWA353A04 Rev 4 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation | 8 Ea  | 2/12/19    | 2/12/19  | 0.00      | 0.00    | Start Up Machining-2  |           | <i>17/01/21</i>    |
| 110   | CNC Lathe          | 8 pcs | 2/12/19    | 2/12/19  | 0.00      | 2.00    | SL-154                |           | <i>19/01/21</i>    |
| 120   | QC                 | 8 pcs | 2/12/19    | 2/12/19  | 0.00      | 0.00    | QC2 Machining-4       |           | <i>19/01/21</i>    |
| 130   | QC                 | 8 pcs | 2/12/19    | 2/12/19  | 0.00      | 0.00    | QC8 Machining-4       |           | <i>19/01/21</i>    |
| 150   | Outsource          | 8 pcs | 2/12/19    | 2/12/19  | 0.00      | 0.00    | Outsource4            |           | <i>19-01-21</i>    |
| 160   | Packaging          | 8 pcs | 2/12/19    | 2/12/19  | 0.00      | 0.00    | Packaging2            |           | <i>JAN 24 2019</i> |
| 170   | QC                 | 8 pcs | 2/12/19    | 2/12/19  | 0.00      | 0.00    | QC6                   |           | <i>38</i>          |
| 180   | Packaging          | 8 pcs | 2/12/19    | 2/12/19  | 0.00      | 0.00    | Packaging3-1          |           | <i>MU 3-89</i>     |
| 190   | QC21-SA            | 8 Ea  | 2/12/19    | 2/12/19  | 0.00      | 0.00    | QC21                  |           | <i>JAN 24 2019</i> |

Part Op 110 - 1-Machine as per DWG. FB985 FOLIO REV: \_\_\_\_\_ DWG REV: \_\_\_\_\_ 2-Debur  
Descriptions: 120 - Engrave T/N and/or P/N number using Marktronic engraver as per DWG.  
150 - -Issue P/O to ATG: **2004033** ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER  
SEAL - Certificate of Conformity is required

### Job BOM

| Part / Item   | Component Name       | Quantity            | Operation             | Container      |
|---------------|----------------------|---------------------|-----------------------|----------------|
| M6061T6R1.125 | 6061 Round Bar 1.125 | 1.4640 ft (.183 ea) | 90-Start up Operation | <i>5102090</i> |

### Job Allocations

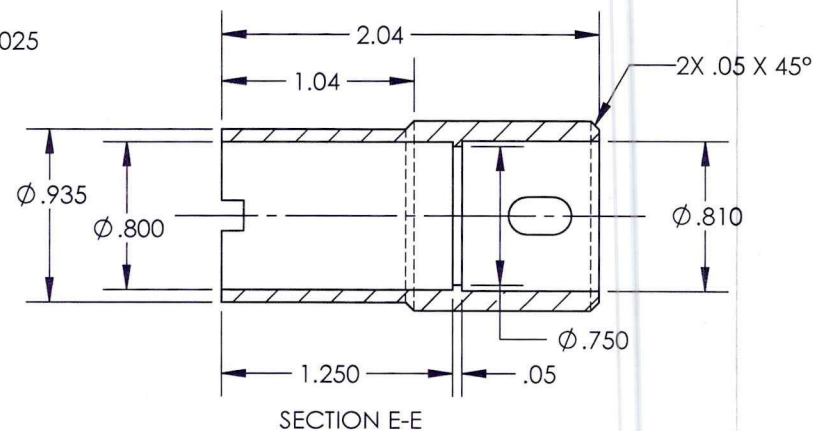
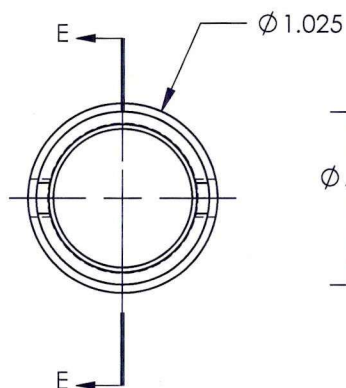
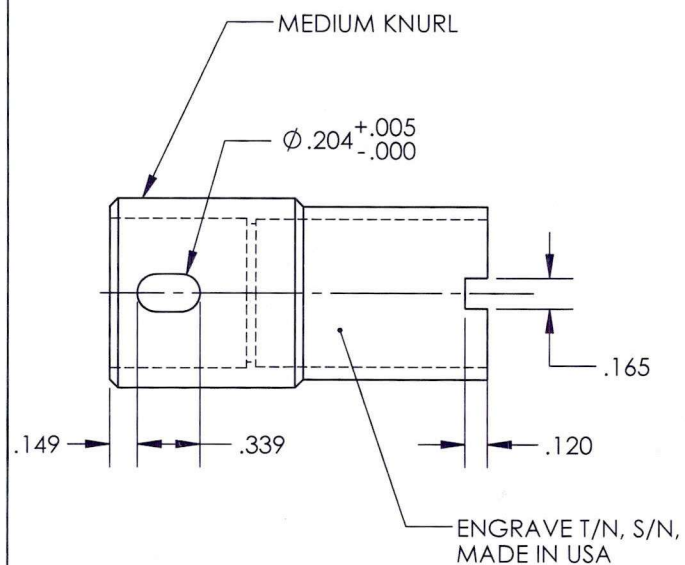
| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M6061T6R1.125  | 1        | 24        | 0         |

### Part Specifications

Specifications could not be found.

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| REVISIONS |         |                                                                                                                                                  |            |         |          |
|-----------|---------|--------------------------------------------------------------------------------------------------------------------------------------------------|------------|---------|----------|
| REV       | ECR     | DESCRIPTION                                                                                                                                      | DATE       | INITIAL | APPROVED |
| 2         |         | -02 CH'D TO CLEAR ANODIZE.                                                                                                                       | 1/17/2012  | RJC     | DW       |
| 3         | 15-0335 | -02 CH'D DIM'S WAS 2X Ø.800 IS Ø.800, ADDED DIM Ø.810 FOR NEW SPRING, CH'D ENGRAVE NOTE WAS ENGRAVE T/N TO FIT IS ENGRAVE T/N, S/N, MADE IN USA. | 10/13/2015 | RJC     | JAG      |



SHOP COPY  
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SUBJECT  
WITH  
WOR  
NO. 188719 MLW  
19-01-15

(-02)  
SLEEVE

|                                           |                                                        |
|-------------------------------------------|--------------------------------------------------------|
| <b>DART<br/>AEROSPACE</b>                 |                                                        |
| TITLE<br>PMC OIL FILLING QUICK DISCONNECT |                                                        |
| DWG NO.<br>RBWA353A04-02                  | REV<br>4                                               |
| MAT'L 6061                                | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES |
| FINISH CLEAR ANODIZE                      | .XXX ± .005 FRACTIONS ± 1/8                            |
| SPEC MIL-A-8625F, TYPE II, CLASS I        | .XX ± .01 ANGLES ± 5°                                  |
| DRAWN BY: GILBERT                         | .X ± .1 SURFACES = 125/                                |
| CHECKED: DD 03/22/2017                    | 1. BREAK ALL SHARP EDGES<br>.015 x 45° OR .015R        |
| OPPS APPR: AA 03/28/2017                  | 2. DIMENSIONAL LIMITS APPLY<br>AFTER PLATING           |
| QA APPR: JL 03/29/2017                    | 3. INTERPRET DIM AND TOL PER<br>ASME Y14.5M-2009       |
| APPROVED: JAG 04/03/2017                  | USED ON MODEL                                          |
| SCALE 1:1                                 | AGUSTA HELICOPTERS                                     |
| DATE 2/22/2011                            | SHEET 3 OF 8                                           |







Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S146133



Part: RBWA353A04-02

Job No: 188719

Serial No/Batch: S146133

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 01/21/19



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K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO042333



**Supplier:** ATG001-VC  
A.T.G. Industries Inc  
731 INDUSTRIELLE ROAD  
ROCKLAND  
ON  
K4K 1T2 Canada  
Phone: 613-446-4544  
Fax: 613-446-4556

**Attention:** Lalande, Marc-Andre

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO042333  
**PO Date:** 1/21/19  
**Due Date:** 1/28/19  
**Purchase Order  
Revision:**  
**Revision Date:**  
**Ship-To Contact:** Tsimiklis, ChrisoulaPhone:  
**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

## Items

| Line Item | Job    | Part     | Description                                                                                                                                                                                | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 188544 | 647.1711 | Plate<br>(Outsource<br>process-Anodize<br>per QSI017<br>4.1.10.1)<br>Issue P/O to ATG :                                                                                                    | Firmed | -       | 1/28/19  | 10 pcs         | 0 pcs             | 10 pcs  | \$25.68/pcs      | \$256.80       |
| 2         | 186039 | RBD29904 | Hoist Adapter "D"<br>Model<br>-Issue P/O to ATG;<br>PO<br>-ANODIZE COLOR<br>RED, PER IAW<br>MIL-A-8625 TYPE<br>2 CLASS 1, Water<br>sealant<br>-Certificate of<br>Conformity is<br>required | Firmed | -       | 1/28/19  | 11 pcs         | 0 pcs             | 11 pcs  | \$8.20/pcs       | \$90.20        |
| 3         | 188547 | 646.9714 | Body<br>(Outsource<br>process-Anodize<br>per QSI017<br>4.1.10.1)<br>Issue P/O to ATG :<br><br>Hard Black<br>Anodize Color<br>Black and Prime as<br>per Dwg 646.9700                        | Firmed | -       | 1/28/19  | 10 pcs         | 0 pcs             | 10 pcs  | \$9.18/pcs       | \$91.80        |



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|-----------|--------|---------------|---------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 4         | 188298 | 650.9201      | Eyelet Bracket Assembly<br>Issue P/O to ATG :<br><br>Hard Anodize, Color Black and Prime as per Dwg 650.9200                                      | Firmed | -       | 1/28/19  | 30 pcs         | 0 pcs             | 30 pcs  | \$5.28/pcs       | \$158.40       |
| 5         | 188719 | RBWA353A04-02 | Sleeve<br>-Issue P/O to ATG:<br><br>ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL<br>- Certificate of Conformity is required | Firmed | -       | 1/28/19  | 12 pcs         | 0 pcs             | 12 pcs  | \$8.20/pcs       | \$98.40        |

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Line Item Note \*\* major rush, as fast as you could do this part please :) \*\*

Grand Total: \$695.60

## Order Notes

### Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

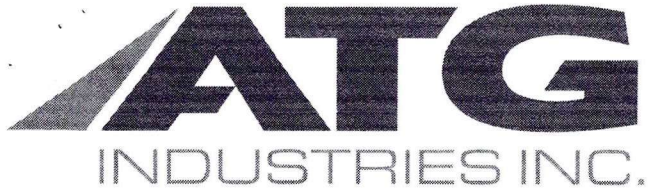
A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 1/22/19 9:13 AM dart.tsimiklis.chrisoula





A.T.G. Industries Inc.  
731 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 917076

Date: 23-Jan-19

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Chrisoula Tsimiklis  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                         | Ship Via     |                           |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|---------------------------|
|                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                         | ATG Delivery |                           |
| Quantity                                                                                                                                                                                                                 | Description                                                                                                                                                                                                                                             |              |                           |
|                                                                                                                                                                                                                          | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                                                                                                         |              |                           |
| 10<br>ea                                                                                                                                                                                                                 | Part: 647.1711<br>Plate<br>Hard Anodize, Type III, Class 2, Black (MIL-A-8625)<br>Primer, MIL-P-23377J, TYPE 1, CLASS N<br>Job: 24523                                                                                                                   | Rev: E       | PO: PO042333<br>Line: 1   |
| 10<br>ea                                                                                                                                                                                                                 | Part: 646.9714<br>Body<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing.<br>Job: 24525                      | Rev:         | PO: PO042333<br>Line: 3   |
| 30<br>ea                                                                                                                                                                                                                 | Part: 650.9201<br>Eyelet Bracket Assembly<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing.<br>Job: 24526 | Rev: A       | PO: PO042333<br>Line: 4   |
| ✓ 12<br>ea                                                                                                                                                                                                               | Part: RBWA353A04-02 ✓<br>Sleeve<br>Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water sealant<br>Job: 24527                                                                                                            | Rev: 4       | PO: PO042333 ✓<br>Line: 5 |
| CERTIFICATE OF CONFORMANCE<br>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.<br><br>Date: <u>23/1/19</u><br>Certified Signature: <u>[Signature]</u><br><br>Made in Canada. |                                                                                                                                                                                                                                                         |              |                           |

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A.T.G. Industries Inc.  
731 Industrielle Street  
Rockland, ON K4K 1T2  
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Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 917076

Date: 23-Jan-19

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Chrisoula Tsimiklis  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms           |                                                                                                                                                                                                    | Ship Via     |
|-----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
|                 |                                                                                                                                                                                                    | ATG Delivery |
| Quantity        | Description                                                                                                                                                                                        |              |
|                 | Receiver Signature: _____                                                                                                                                                                          |              |
|                 | A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.                                                                                                              |              |
|                 | Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. |              |
| Made in Canada. |                                                                                                                                                                                                    |              |

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